Customer Information Sheet IF IN DOUBT - ASK DRAWING No.: M80-4C10242F1-02-325-02-325 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: 28.00 MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: 23.00 CLIP = BERYLLIUM COPPER SHELL = BRASS - 4.00 TYP -4.50 - -7.55 MAX-POWER CONTACT: BODY = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER JACKSCREW, CIRCLIP: STAINLESS STEEL FINISH: SIGNAL CONTACT: 5.55 MAX CLIP = 0.3µ GOLD SHELL = 3.5-5.0µ 100% TIN POWER CONTACT: BODY = GOLD LATCHING COLLAR = NICKEL ELECTRICAL: CONTACT No. I 3.00 TYP WORKING VOLTAGE = 120V AC/DC VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX 2.00 2 x M2x0.4-6g CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m Ω MAX POWER CONTACT: CONTACT RESISTANCE = 6 m Ω MAX CURRENT RATING = 20A MAX WITH 12AWG CONTACT AS SPECIFIED DURABILITY = 500 OPERATIONS SIGNAL CONTACT: INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN POWER CONTACT: (12.7)INSERTION FORCE = 5N MAX WITHDRAWAL FORCE = 0.5N MIN ENVIRONMENTAL: TEMPERATURE RANGE = -55°C TO +125°C SECTION X-X PACKING: BAG 2 x 3.0 A/F HEX-FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COOSXX (LATEST ISSUE) 26.08.10 10806 CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130001. NAME ISS. DATE C/NOTE RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. APPROVED: S. MCCULLAGH MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00MM FOR CRIMPING. R. ADDE CHECKED: RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747. DRAWN: C.PENROSE SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. CUSTOMER REF.: 6. FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-325 POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM 8. POWER CONTACT EXTRACTION TOOL = Z80-290 ASSEMBLY DRG: 9. INSTRUCTION SHEETS ARE AVAILABLE. THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. TOLERANCES MATERIAL: JACKSCREW DATAMATE HARWIN X. = ± | mm MIXED TECHNOLOGY SEE ABOVE $X.X = \pm 0.25 mr$ CRIMP FEMALE ASSEMBLY HARWIN USA TEL: 603 893 5376 | TEL: 023 9231 4545 | TEL: +65 6 779 4909 FAX: 603 893 5396 | FAX: 023 9231 4590 | FAX: +65 6 779 3868 X.XX = ±0.10mn $X.XXX = \pm 0.01$ mm DRAWING NUMBER: FINISH: SEE ABOVE ANGLES = ±5° M80-4C10242F1-02-325-02-325 CF2

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